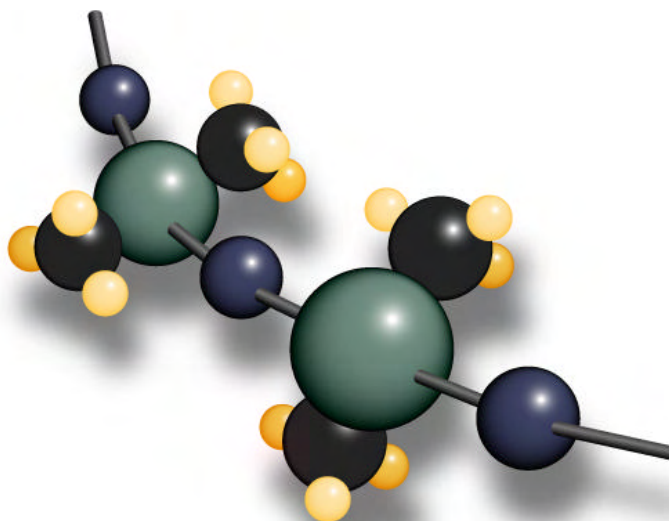


Polymer Systems Technology Limited

UK & Ireland Distributor



© 2012 - Polymer Systems Technology Limited TM
Unit 2. Network 4. Cressex Business Park,
Lincoln Road, High Wycombe, Bucks. HP12 3RF
Phone +44 (0) 1494 446610
Fax: +44 (0) 1494 528611
Web: <http://www.siliconepolymers.co.uk>
Email: sales@silicone-polymers.co.uk



R4-3930-11

Fluorosilicone Adhesive/Sealant/Coating

Description

- A gray, two-part, RTV silicone
- Federal Color Standard 36099 (flat gray)
- 100 mol % fluorosilicone
- Mix Ratio 1:1 Part A:B

Applications

- For coating, sealing, and bonding applications requiring solvent and/or fuel resistance
- Can be further dispersed for spraying applications
- Bonds aggressively to most surfaces
- For protecting or bonding hardware components exposed to gasoline or aviation fuels

Properties	Average Result	ASTM	NT-TM
Uncured:			
Appearance	Gray	D2090	TM002
Zahn Cup Viscosity	20 seconds	D1084	TM096
Cured: 72 hours @ ambient temperature and humidity			
Specific Gravity	1.47	D792	TM003
Durometer, Type A	45	D2240	TM006
Tensile Strength	750 psi (5 MPa)	D412	TM007
Elongation	480 %	D412	TM007
Tear Strength	71 ppi (13 kN/m)	D624	TM009
Color Measurement	2.0 Delta E	D523, E308	TM110

Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology for assistance and recommendations in establishing particular specifications.

Instructions for Use

Mixing

Dispense 6 oz tube into solvent/flattening agent and mix until homogenous. Accomplish additional dilution for spray applications by adding appropriate solvent. Take care to hold the tube nozzle below the surface of the solvent in order to limit the exposure to atmospheric moisture to achieve maximum work time.

Cure Time

Curing or vulcanization time depends upon the thickness of the silicone adhesive layer, relative humidity, and accessibility of atmospheric moisture to the curing adhesive. For sections of typical thickness, a relative humidity level between 20-60% is recommended to cure the adhesive at room temperature. Cure continues for several days until acetic acid odor has disappeared.

Note: Some bonding applications may require the use of a primer. Contact NuSil Technology LLC for information on available primers.

Adjustable Cure Schedule

Product cures at a wide range of cure times and temperatures to accommodate different production needs. Contact NuSil Technology for details.

Packaging

- 2 Part Kit (1 x 6 oz tube; & 1 x quart, 0.476 kg)
- 2 Part Kit (7 x 6 oz tubes & 1 x gallon, 3.32 kg)

Warranty

12 Months

Operating Temperature

The operating temperature range of a silicone in any application is dependent on many variables, including but not limited to: temperature, time of exposure, type of atmosphere, exposure of the material's surface to the atmosphere, and mechanical stress. In addition, a material's physical properties will vary at both the high and low end of the operating temperature range. This type of silicone typically remains flexible at extremely low temperatures and has been known to perform at -65°C (-85°F) as well as resist breakdown at elevated temperatures up to 250°C (482°F). The user is responsible to verify performance of a material in a specific application.

RoHS and REACH Compliance

R4-3930-11 is compliant with the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment (RoHS) regulation contained in Article 4(1) of the European Parliament and Council's Directive 2002/95/EC. RoHS mandates that manufacturers restrict the use of lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls, polychlorinated biphenyls, and polybrominated diphenyl ethers in electrical and electronic equipment.

R4-3930-11 is also compliant with the Registration, Evaluation, and Authorization of Chemicals (REACH) regulation (European Union 1907/2006). R4-3930-11 does not contain any of the 16 chemicals identified as Substances of Very High Concern (SVHC) by the European Chemicals Agency (ECHA), which oversees REACH compliance.

Please contact NuSil Technology's Regulatory Compliance department with any questions or for further assistance.

Specifications

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology for assistance and recommendations in establishing particular specifications.

Warranty Information

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

Warnings About Product Safety

NuSil Technology believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please contact NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and contact NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

Patent / Intellectual Property Warning

NuSil Technology disclaims any expressed or implied warranty against the infringement of any domestic or international patent/intellectual property right. NuSil Technology does not warrant the use or sale of the products described herein will not infringe the claims of any domestic or international patent/intellectual property right covering the product itself, its use in combination with other products, or its use in the operation of any process.