

# R3-1075

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Revision date:  
03/10/2016

Date of issue:  
18/02/2014

Version: 3.0

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

Product Form : Mixture  
Product Name : R3-1075  
Synonyms : RTV Silicone Conformal Coating

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.2.1. Relevant identified uses

Industrial/Professional use spec : Industrial.  
Use of the substance/mixture : As a conformal coating for electrical and electronic components including rigid and flexible printed circuit boards. For professional use only.

#### 1.2.2. Uses advised against

No additional information available

### 1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC  
1050 Cindy Lane  
Carpinteria, California 93013  
USA  
(805) 684-8780  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency telephone number

Emergency : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and  
number : Maritime)

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flam. Liq. 3 H226  
Skin Irrit. 2 H315  
Eye Irrit. 2 H319  
Skin Sens. 1 H317  
STOT RE 2 H373  
Asp. Tox. 1 H304

Full text of hazard classes and H-statements : see section 16

#### Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



Signal word (CLP) :

Danger

Hazardous ingredients :

Xylenes (o-, m-, p- isomers); 2-Butanone, O,O',O''-(methylsilylidyne)trioxime; Dibutyltin dilaurate

Hazard statements (CLP) :

H226 - Flammable liquid and vapour

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Precautionary statements (CLP)	H304 - May be fatal if swallowed and enters airways
	H315 - Causes skin irritation
	H317 - May cause an allergic skin reaction
	H319 - Causes serious eye irritation
	H373 - May cause damage to organs through prolonged or repeated exposure
	P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
	P233 - Keep container tightly closed
	P240 - Ground/bond container and receiving equipment
	P241 - Use explosion-proof electrical, lighting, ventilating equipment
	P242 - Use only non-sparking tools
	P243 - Take precautionary measures against static discharge
	P260 - Do not breathe vapours, mist, or spray
	P264 - Wash hands thoroughly after handling
	P272 - Contaminated work clothing should not be allowed out of the workplace
	P280 - Wear eye protection, protective gloves
	P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor
	P302+P352 - IF ON SKIN: Wash with plenty of water
	P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
	P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
	P314 - Get medical advice/attention if you feel unwell
	P321 - Specific treatment (see Section 4 on this SDS)
	P331 - Do NOT induce vomiting
	P332+P313 - If skin irritation occurs: Get medical advice/attention
	P333+P313 - If skin irritation or rash occurs: Get medical advice/attention
	P337+P313 - If eye irritation persists: Get medical advice/attention
	P362+P364 - Take off contaminated clothing and wash it before reuse
	P370+P378 - In case of fire: Use appropriate media to extinguish
	P403+P235 - Store in a well-ventilated place. Keep cool
	P405 - Store locked up
	P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations

### 2.3. Other Hazards

Other hazards not contributing to the classification : Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

## SECTION 3: Composition/information on ingredients

### 3.1. Substance

Not applicable

### 3.2. Mixture

Name	Product identifier	%	GHS-US classification
Xylenes (o-, m-, p- isomers)	(CAS No) 1330-20-7	30 - 35	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:vapour), H332 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 STOT SE 3, H336 Asp. Tox. 1, H304

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			Aquatic Acute 2, H401
2-Butanone, O,O',O''-(methylsilyldiylidene)trioxime	(CAS No) 22984-54-9	10 - 15	Eye Irrit. 2A, H319 Skin Sens. 1B, H317 STOT RE 2, H373
Dibutyltin dilaurate	(CAS No) 77-58-7	< 0.3	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360 STOT SE 1, H370 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of H-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).
- First-aid measures after inhalation : Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists. When symptoms occur: go into open air and ventilate suspected area.
- First-aid measures after skin contact : Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists. Remove contaminated clothing. Drench affected area with water for at least 15 minutes.
- First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
- First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. Skin sensitisation. May cause damage to organs through prolonged or repeated exposure.
- Symptoms/injuries after inhalation : May cause respiratory irritation. High concentrations may cause central nervous system depression such as dizziness, vomiting, numbness, drowsiness, headache, and similar narcotic symptoms.
- Symptoms/injuries after skin contact : Causes skin irritation. Redness, pain, swelling, itching, burning, dryness, and dermatitis. May cause an allergic skin reaction.
- Symptoms/injuries after eye contact : Causes serious eye irritation. Contact causes severe irritation with redness and swelling of the conjunctiva.
- Symptoms/injuries after ingestion : May be fatal if swallowed and enters airways. Aspiration into the lungs can occur during ingestion or vomiting and may cause lung injury.
- Chronic symptoms : May damage fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure.

### 4.3. Indication of any immediate medical attention and special treatment needed

If medical advice is needed, have product container or label at hand. If exposed or concerned, get medical advice and attention.

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## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Dry chemical powder, alcohol-resistant foam, carbon dioxide (CO<sub>2</sub>). Water may be ineffective but water should be used to keep fire-exposed container cool.

Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Flammable liquid and vapour.

Explosion hazard : May form flammable/explosive vapour-air mixture.

Reactivity : Reacts violently with strong oxidisers. Increased risk of fire or explosion.

### 5.3. Advice for firefighters

Precautionary measures fire : Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.

Firefighting instructions : Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

Other information : Do not allow run-off from fire fighting to enter drains or water courses.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Use special care to avoid static electric charges. Do not breathe vapour, mist or spray. Avoid all contact with skin, eyes, or clothing.

#### 6.1.1. For non-emergency personnel

Protective equipment : Use appropriate personal protection equipment (PPE).

Emergency procedures : Evacuate unnecessary personnel. Evacuate unnecessary personnel. Stop leak if safe to do so.

#### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Stop leak if safe to do so. Eliminate ignition sources. Ventilate area. Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.

Methods for cleaning up : Clean up spills immediately and dispose of waste safely. Do not take up in combustible material such as: saw dust or cellulosic material. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill. Absorb and/or contain spill with inert material. Use only non-sparking tools.

### 6.4. Reference to other sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

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## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : When heated, material emits irritating fumes. Any proposed use of this product in elevated-temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained. Handle empty containers with care because residual vapours are flammable.
- Precautions for safe handling : Use appropriate personal protective equipment when handling and observe good personal hygiene measures after handling. Use only non-sparking tools. Keep away from heat, sparks, open flames, hot surfaces. – No smoking. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Take precautionary measures against static discharge. Avoid contact with eyes, skin and clothing. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapours, mist, spray.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures. Always wash your hands immediately after handling this product, and once again before leaving the workplace. Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground and bond container and receiving equipment. Comply with applicable regulations. Use explosion-proof electrical, ventilating, and lighting equipment.
- Storage conditions : Store in original container. Store in a dry, cool place. Store in a well-ventilated place. Keep container tightly closed. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Keep in fireproof place.
- Incompatible products : Strong acids, strong bases, strong oxidizers.
- Storage area : Store away from heat. Store in a well-ventilated place. Keep cool.

### 7.3. Specific end use(s)

As a conformal coating for electrical and electronic components including rigid and flexible printed circuit boards. For professional use only.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Xylenes (o-, m-, p- isomers) (1330-20-7)		
EU	IOELV TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
EU	IOELV TWA (ppm)	50 ppm (pure)
EU	IOELV STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
EU	IOELV STEL (ppm)	100 ppm (pure)
Austria	MAK (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (all isomers)
Austria	MAK (ppm)	50 ppm (all isomers)
Austria	MAK Short time value (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (all isomers)
Austria	MAK Short time value (ppm)	100 ppm (all isomers)
Austria	OEL chemical category (AT)	Skin notation
Belgium	Limit value (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Belgium	Limit value (ppm)	50 ppm
Belgium	Short time value (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>

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<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>		
Belgium	Short time value (ppm)	100 ppm
Belgium	OEL chemical category (BE)	Skin, Skin notation pure
Bulgaria	OEL TWA (mg/m <sup>3</sup> )	221,0 mg/m <sup>3</sup> (pure)
Bulgaria	OEL TWA (ppm)	50 ppm (pure)
Bulgaria	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Bulgaria	OEL STEL (ppm)	100 ppm (pure)
Croatia	GVI (granična vrijednost izloženosti) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Croatia	GVI (granična vrijednost izloženosti) (ppm)	50 ppm
Croatia	KGVI (kratkotrajna granična vrijednost izloženosti) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Croatia	KGVI (kratkotrajna granična vrijednost izloženosti) (ppm)	100 ppm
Croatia	OEL chemical category (HR)	Skin notation
Croatia	Croatia - BEI	1,50 mg/l Parameter: Xylene - Medium: blood - Sampling time: at the end of the shift (Alcohol before exposure to Xylene raises occurrence) 1,50 g/g Kreatinin Parameter: Methylhippuric acid - Medium: blood - Sampling time: at the end of the shift (For all results that are expressed as Creatinine, Creatinine concentration <0.5 g/L and >3.0 g/L should not be considered)
Cyprus	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Cyprus	OEL TWA (ppm)	50 ppm
Cyprus	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Cyprus	OEL STEL (ppm)	100 ppm
Cyprus	OEL chemical category (CY)	Skin-potential for cutaneous absorption
France	VLE (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (restrictive limit)
France	VLE (ppm)	100 ppm (restrictive limit)
France	VME (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (restrictive limit)
France	VME (ppm)	50 ppm (restrictive limit)
France	OEL chemical category (FR)	Risk of cutaneous absorption
France	France - BEI	1500 mg/g Kreatinin Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
Germany	TRGS 900 Occupational exposure limit value (mg/m <sup>3</sup> )	440 mg/m <sup>3</sup> (all isomers)
Germany	TRGS 900 Occupational exposure limit value (ppm)	100 ppm (all isomers)
Germany	TRGS 903 (BGW)	1,5 mg/l Parameter: Xylene - Medium: whole blood - Sampling time: end of shift (all isomers) 2000 mg/l Parameter: Methylhippuric (tolur-)acid - Medium: urine - Sampling time: end of shift (all isomers)
Germany	TRGS 900 chemical category	Skin notation all isomers

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<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>		
Gibraltar	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Gibraltar	OEL TWA (ppm)	50 ppm (pure)
Gibraltar	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Gibraltar	OEL STEL (ppm)	100 ppm (pure)
Gibraltar	OEL chemical category (GI)	Skin notation
Greece	OEL TWA (mg/m <sup>3</sup> )	435 mg/m <sup>3</sup>
Greece	OEL TWA (ppm)	100 ppm
Greece	OEL STEL (mg/m <sup>3</sup> )	650 mg/m <sup>3</sup>
Greece	OEL STEL (ppm)	150 ppm
Greece	OEL chemical category (GR)	skin - potential for cutaneous absorption
USA ACGIH	ACGIH TWA (ppm)	100 ppm
USA ACGIH	ACGIH STEL (ppm)	150 ppm
Italy	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Italy	OEL TWA (ppm)	50 ppm (pure)
Italy	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Italy	OEL STEL (ppm)	100 ppm (pure)
Italy	OEL chemical category (IT)	skin - potential for cutaneous absorption pure
Latvia	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Latvia	OEL TWA (ppm)	50 ppm
Latvia	OEL chemical category (LV)	skin - potential for cutaneous exposure
Spain	VLA-ED (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (indicative limit value)
Spain	VLA-ED (ppm)	50 ppm (indicative limit value)
Spain	VLA-EC (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Spain	VLA-EC (ppm)	100 ppm
Spain	OEL chemical category (ES)	skin - potential for cutaneous exposure
Spain	Spain - BEI	1 g/g Kreatinin Parameter: Methylhippuric acids - Medium: urine - Sampling time: end of shift
Switzerland	VLE (mg/m <sup>3</sup> )	870 mg/m <sup>3</sup>
Switzerland	VLE (ppm)	200 ppm
Switzerland	VME (mg/m <sup>3</sup> )	435 mg/m <sup>3</sup>
Switzerland	VME (ppm)	100 ppm
Switzerland	OEL chemical category (CH)	Skin notation
Switzerland	Switzerland - BEI	1,5 g/g Kreatinin Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift, and after several shifts (for long-term exposures) 1,5 mg/l Parameter: Xylol - Medium: whole blood - Sampling time: end of shift
Netherlands	Grenswaarde TGG 8H (mg/m <sup>3</sup> )	210 mg/m <sup>3</sup>
Netherlands	Grenswaarde TGG 15MIN (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
United Kingdom	WEL TWA (mg/m <sup>3</sup> )	220 mg/m <sup>3</sup>
United Kingdom	WEL TWA (ppm)	50 ppm
United Kingdom	WEL STEL (mg/m <sup>3</sup> )	441 mg/m <sup>3</sup>
United Kingdom	WEL STEL (ppm)	100 ppm

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<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>		
United Kingdom	WEL chemical category	Potential for cutaneous absorption
Czech Republic	Expoziční limity (PEL) (mg/m <sup>3</sup> )	200 mg/m <sup>3</sup>
Czech Republic	OEL chemical category (CZ)	Potential for cutaneous absorption
Czech Republic	Czech Republic - BEI	820 µmol/mmol Creatinine Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift 1400 mg/g Kreatinin Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
Denmark	Grænseværdie (langvarig) (mg/m <sup>3</sup> )	109 mg/m <sup>3</sup>
Denmark	Grænseværdie (langvarig) (ppm)	25 ppm
Estonia	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Estonia	OEL TWA (ppm)	50 ppm
Estonia	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Estonia	OEL STEL (ppm)	100 ppm
Estonia	OEL chemical category (ET)	Skin notation
Finland	HTP-arvo (8h) (mg/m <sup>3</sup> )	220 mg/m <sup>3</sup>
Finland	HTP-arvo (8h) (ppm)	50 ppm
Finland	HTP-arvo (15 min)	440 mg/m <sup>3</sup>
Finland	HTP-arvo (15 min) (ppm)	100 ppm
Finland	OEL chemical category (FI)	Potential for cutaneous absorption
Finland	Finland - BEI	Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
Hungary	AK-érték	221 mg/m <sup>3</sup>
Hungary	CK-érték	442 mg/m <sup>3</sup>
Hungary	OEL chemical category (HU)	Potential for cutaneous absorption
Ireland	OEL (8 hours ref) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Ireland	OEL (8 hours ref) (ppm)	50 ppm
Ireland	OEL (15 min ref) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Ireland	OEL (15 min ref) (ppm)	100 ppm
Ireland	OEL chemical category (IE)	Potential for cutaneous absorption
Lithuania	IPRV (mg/m <sup>3</sup> )	200 mg/m <sup>3</sup>
Lithuania	IPRV (ppm)	50 ppm
Lithuania	TPRV (mg/m <sup>3</sup> )	450 mg/m <sup>3</sup>
Lithuania	TPRV (ppm)	100 ppm
Lithuania	OEL chemical category (LT)	Skin notation
Luxembourg	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Luxembourg	OEL TWA (ppm)	50 ppm
Luxembourg	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Luxembourg	OEL STEL (ppm)	100 ppm
Malta	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Malta	OEL TWA (ppm)	50 ppm (pure)
Malta	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Malta	OEL STEL (ppm)	100 ppm (pure)
Malta	OEL chemical category (MT)	Possibility of significant uptake through the skin pure



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<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>		
Norway	Grenseverdier (AN) (mg/m <sup>3</sup> )	108 mg/m <sup>3</sup>
Norway	Grenseverdier (AN) (ppm)	25 ppm
Norway	Grenseverdier (Korttidsverdi) (mg/m <sup>3</sup> )	135 mg/m <sup>3</sup>
Norway	Grenseverdier (Korttidsverdi) (ppm)	37,5 ppm
Norway	OEL chemical category (NO)	Skin notation
Poland	NDS (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup>
Romania	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Romania	OEL TWA (ppm)	50 ppm (pure)
Romania	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Romania	OEL STEL (ppm)	100 ppm (pure)
Romania	OEL chemical category (RO)	Skin notation pure
Romania	Romania - BEI	3 g/l Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
Slovakia	NPHV (priemerná) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Slovakia	NPHV (priemerná) (ppm)	50 ppm
Slovakia	NPHV (Hraničná) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Slovakia	OEL chemical category (SK)	Potential for cutaneous absorption
Slovakia	Slovakia - BEI	1,5 mg/l Parameter: Xylene - Medium: blood - Sampling time: end of exposure or work shift (all isomers) 2000 mg/l Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of exposure or work shift
Slovenia	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Slovenia	OEL TWA (ppm)	50 ppm
Slovenia	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Slovenia	OEL STEL (ppm)	100 ppm
Slovenia	OEL chemical category (SL)	Potential for cutaneous absorption
Sweden	nivågränsvärde (NVG) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Sweden	nivågränsvärde (NVG) (ppm)	50 ppm
Sweden	kortidsvärde (KTV) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Sweden	kortidsvärde (KTV) (ppm)	100 ppm
Sweden	OEL chemical category (SE)	Skin notation
Portugal	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (indicative limit value)
Portugal	OEL TWA (ppm)	50 ppm (indicative limit value)
Portugal	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (indicative limit value)
Portugal	OEL STEL (ppm)	100 ppm (indicative limit value)
Portugal	OEL chemical category (PT)	A4 - Not Classifiable as a Human Carcinogen,skin - potential for cutaneous exposure indicative limit value

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#### 8.2. Exposure controls

- Appropriate engineering controls : Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Take precautionary measures against static discharges. Ensure all national/local regulations are observed. Gas detectors should be used when flammable gases/vapours may be released. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas.
- Personal protective equipment : Gloves. Safety glasses. Full protective flameproof clothing. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



- Materials for protective clothing : Wear fire/flame resistant/retardant clothing. Chemically resistant materials and fabrics.
- Hand protection : Wear chemically resistant protective gloves.
- Eye protection : Chemical goggles or safety glasses.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits. If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
- Environmental exposure controls : Do not allow the product to be released into the environment.
- Other information : When using, do not eat, drink or smoke.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Colour : Translucent
- Odour : Solvent
- Odour threshold : No data available
- pH : No data available
- Relative evaporation rate (butylacetate=1) : No data available
- Melting point : No data available
- Freezing point : No data available
- Boiling point : 140 °C (284 °F)
- Flash point : 27 °C (81 °F)
- Auto-ignition temperature : 510 °C (950 °F)
- Decomposition temperature : No data available
- Flammability (solid, gas) : No data available
- Vapour pressure : 6,4 mm Hg at 20 °C (68 °F)
- Relative vapour density at 20 °C : No data available
- Relative Density : 1 (Water = 1)
- Solubility : No data available
- Partition coefficient: n-octanol/water : No data available
- Viscosity, kinematic : No data available
- Viscosity, dynamic : No data available

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Explosive properties : No data available  
Oxidising properties : No data available  
Explosive limits : Not applicable

### 9.2. Other information

VOC content : 35 - 40 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Flammable liquid and vapour. Reacts violently with strong oxidisers. Increased risk of fire or explosion.

### 10.2. Chemical stability

May form flammable/explosive vapour-air mixture. Flammable liquid and vapour. May form flammable or explosive vapour-air mixture.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Direct sunlight, extremely high or low temperatures, heat, hot surfaces, sparks, open flames, incompatible materials, and other ignition sources.

### 10.5. Incompatible materials

Strong acids, strong bases, strong oxidizers.

### 10.6. Hazardous decomposition products

Carbon oxides (CO, CO<sub>2</sub>). Silicon oxides. Low molecular weight hydrocarbon fragments. May release flammable gases.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>	
LD50 oral rat	> 5000 mg/kg
LD50 oral	3500 mg/kg
LC50 inhalation rat (ppm)	6247 ppm/4h (species: Sprague-Dawley)
ATE CLP (dermal)	1100,000 mg/kg bodyweight
ATE CLP (gases)	6247,000 ppmv/4h
ATE CLP (vapours)	11,000 mg/l/4h
<b>2-Butanone, O,O',O''-(methylsilyldiylidene)trioxime (22984-54-9)</b>	
LD50 oral rat	2463 mg/kg
LD50 dermal rat	> 2000 mg/kg
ATE CLP (oral)	2463,000 mg/kg bodyweight
<b>Dibutyltin dilaurate (77-58-7)</b>	
LD50 oral	175 mg/kg
LD50 dermal rat	> 2 g/kg

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye irritation.  
Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
Specific target organ toxicity (single exposure) : Not classified

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Specific target organ toxicity (repeated exposure)	: May cause damage to organs through prolonged or repeated exposure. Causes damage to organs through prolonged or repeated exposure
Aspiration hazard	: May be fatal if swallowed and enters airways.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Toxic to aquatic life.
Ecology - water	: Toxic to aquatic life.

<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>	
LC50 fish 1	3,3 mg/l
EC50 Daphnia 1	3,82 mg/l (Exposure time: 48 h - Species: water flea)
LC50 fish 2	2,661 (2,661 - 4,093) mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])
<b>2-Butanone, O,O',O''-(methylsilyldiyl)trioxime (22984-54-9)</b>	
EC50 Daphnia 1	120 mg/l (Exposure time: 48h - Species: Daphnia magna)
<b>Dibutyltin dilaurate (77-58-7)</b>	
EC50 Daphnia 1	0,463 mg/l (Daphnia magna)

### 12.2. Persistence and degradability

<b>R3-1075</b>	
Persistence and degradability	Not established.
<b>Dibutyltin dilaurate (77-58-7)</b>	
Persistence and degradability	Not readily biodegradable.

### 12.3. Bioaccumulative potential

<b>R3-1075</b>	
Bioaccumulative potential	Not established.
<b>Xylenes (o-, m-, p- isomers) (1330-20-7)</b>	
BCF fish 1	0,6 (0,6 - 15)
Log Pow	2,77 - 3,15
<b>Dibutyltin dilaurate (77-58-7)</b>	
Log Pow	4,44

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

Other information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste disposal recommendations	: Dispose of waste material in accordance with all local, regional, national, and international regulations.
Additional information	: Handle empty containers with care because residual vapours are flammable.

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Ecology - waste materials : Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

## SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

### 14.1. UN number

UN-No. (ADR) : 1307

### 14.2. UN proper shipping name

Proper Shipping Name (ADR) : XYLENES

Transport document description (ADR) : UN 1307 XYLENES (SOLUTION), 3, III, (D/E)

### 14.3. Transport hazard class(es)

Class (ADR) : 3

Danger labels (ADR) : 3



### 14.4. Packing group

Packing group (ADR) : III

### 14.5. Environmental hazards

Other information : No supplementary information available.

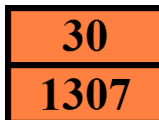
### 14.6. Special precautions for user

#### 14.6.1. Overland transport

Hazard identification number (Kemler No.) : 30

Classification code (ADR) : F1

Orange plates



Transport category (ADR) : 3

Tunnel restriction code (ADR) : D/E

Limited quantities (ADR) : 5I

Excepted quantities (ADR) : E1

EAC code : 3YE

#### 14.6.2. Transport by sea

EmS-No. (1) : F-E

MFAG-No : 130

EmS-No. (2) : S-D

#### 14.6.3. Air transport

No additional information available

### 14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

VOC content : 35 - 40 %

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### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier for the safety data sheet	Modified	04/10/2016
2	Hazards identification	Removed DSD/DPD information	04/10/2016
3	Composition/information on ingredients	Removed not classified components and components below cutoffs. Removed DSD DPD information. Updated formulation.	04/10/2016
4	First aid measures	Modified symptoms	04/10/2016
5	Firefighting measures	Modified	04/10/2016
6	Accidental release measures	Modified	04/10/2016
9	Physical and chemical properties	Added physical and chemical properties	04/10/2016
10	Stability and reactivity	Modified	04/10/2016
11	Toxicological information	Modified	04/10/2016
15.1.1	EU-Regulations	Modified	04/10/2016

Revision date : 03/10/2016

Data sources : According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full text of H-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation:vapour)	Acute toxicity (inhalation:vapour), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard, Category 1
Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard, Category 2
Aquatic Chronic 1	Hazardous to the aquatic environment - Chronic Hazard, Category 3
Asp. Tox. 1	Aspiration hazard, Category 1
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
Muta. 2	Germ cell mutagenicity, Category 2
Repr. 1B	Reproductive toxicity, Category 1B
Skin Corr. 1C	Skin corrosion/irritation, Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Sensitisation — Skin, Category 1
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1
STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
STOT SE 1	Specific target organ toxicity — single exposure, Category 1
STOT SE 3	Specific target organ toxicity — single exposure, Category 3
H226	Flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H312	Harmful in contact with skin

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H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness
H341	Suspected of causing genetic defects
H360	May damage fertility or the unborn child
H370	Causes damage to organs
H372	Causes damage to organs through prolonged or repeated exposure
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H401	Toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

Nusil EU GHS SDS

*We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of Nusil Technology, it is the user's obligation to determine the conditions of safe use of the product.*



# **Polymer Systems** Technology Limited

## Silicone Sales & Services UK - Ireland - Benelux

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